

Declaration of Performance

2323-CPR-0042

1. Unique identification code of the product-type: Mungo Chemical Capsule Anchor MVA for use in non-cracked concrete

2. Manufacturer: Mungo Befestigungstechnik AG, Bornfeldstrasse 2, CH-4600 Olten/Switzerland

3. System/s of AVCP: System 1

4. Intended use or use/es:

Product	Intended use
Chemical Capsule Anchor MVA as a bonded anchor in non-cracked concrete	The anchor is to be used for static or quasi-static loading in reinforced or unreinforced normal weight concrete of strength classes C20/25 to C50/60 according to EN 206-1:2013

5. European Assessment Document: EAD 330499-00-0601

European Technical Assessment: ETA-06/0093 from 29 May 2018

Technical Assessment Body: DIBt – Deutsches Institut für Bautechnik

Notified body/ies: 0672 – MPA Stuttgart

6. Declared performance:

Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load	See appendix, especially Annex C 1
Characteristic resistance to shear load	See appendix, especially Annex C 2
Displacements	See appendix, especially Annex C 1 and C 2
Characteristic resistance and displacements for seismic performance categories C1 and C2	No performance assessed

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Dipl.-Ing. Massimo Pirozzi
Head of Engineering



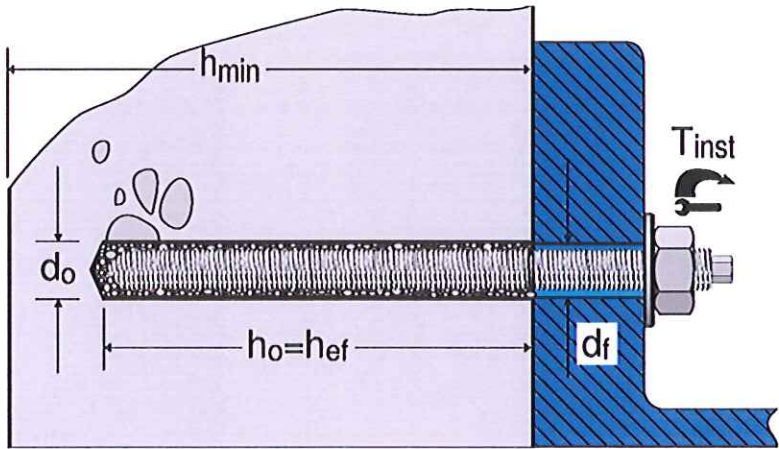
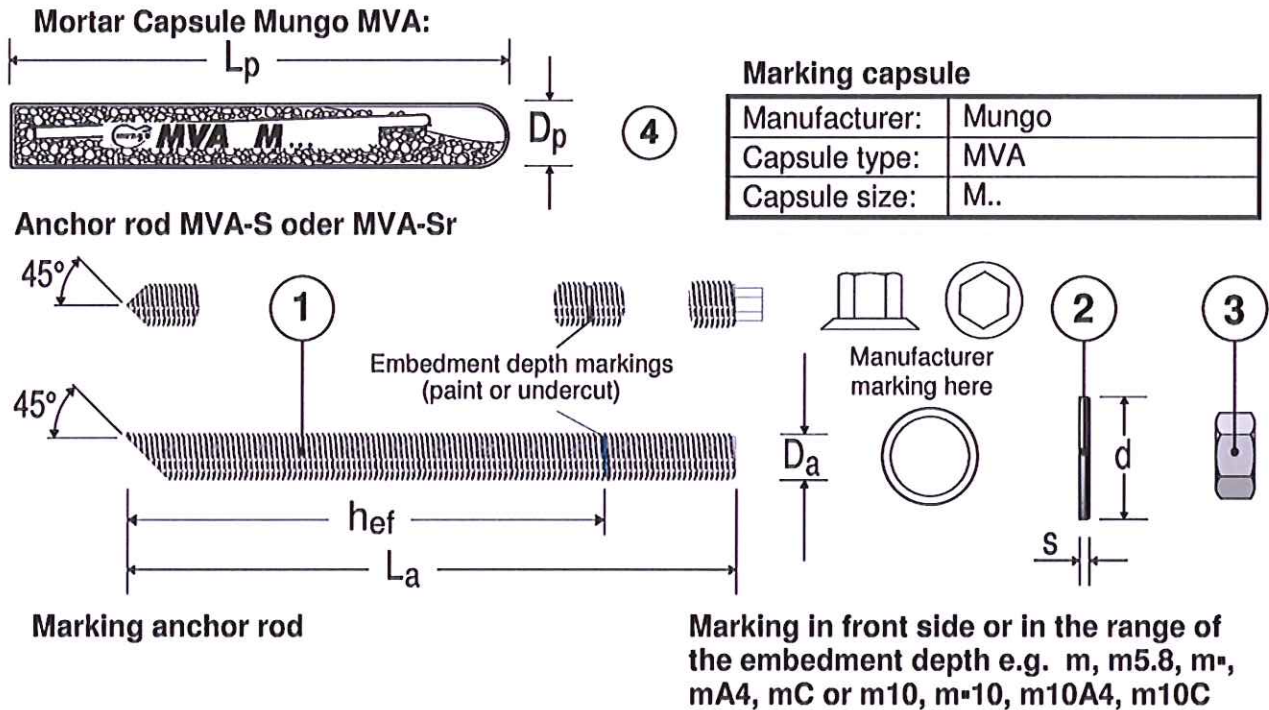
Olten, 2019-28-06



This DoP Has been prepared in different languages. In case there is a dispute on the interpretation the English version shall always prevail.

The Appendix includes voluntary and complementary information in English language exceeding the (language as neutrally specified) legal requirements.

Product and Installed condition



Mungo Chemical Capsule Anchor MVA	Annex A 1
Product description Product and installed condition	

Table A1: Materials

Part	Description	Material			
1	Threaded rod	Carbon steel property class 5.8 or 8.8 EN ISO 898-1:2013		Stainless steel 1.4401, 1.4404 or 1.4571 property class A4-70 or A4-80 EN ISO 3506-1:2009 A ₅ > 8% fracture elongation	High Corrosion resistant steel 1.4529 or 1.4565 property class 70 EN ISO 3506-1:2009 A ₅ > 8% fracture elongation
		Galvanised steel ≥ 5µm acc. to EN ISO 4042:1999 A ₅ > 8% fracture elongation	Hot dip galvanised steel EN ISO 10684:2004+AC:2009 A ₅ > 8% fracture elongation		
		EN ISO 887:2006 oder EN ISO 7089:2000 bis EN ISO 7094:2000			
2	Washer	Carbon steel		Stainless steel 1.4401, 1.4404 or 1.4571	High Corrosion resistant steel 1.4529 or 1.4565
		Galvanised steel ≥ 5µm acc. to EN ISO 4042:1999	Hot dip galvanised steel 10684:2004+AC:2009		
		EN ISO 887:2006 oder EN ISO 7089:2000 bis EN ISO 7094:2000			
3	Hexagon nut	Carbon steel property class 5 to 8 EN ISO 898-2:2012		Stainless steel 1.4401, 1.4404 or 1.4571 property class A4-70 or A4-80 EN ISO 3506-2:2009	High Corrosion resistant steel 1.4529 or 1.4565 property class 70 EN ISO 3506-2:2009
		Galvanised steel ≥ 5µm acc. to EN ISO 4042:1999	Hot dip galvanised steel 10684:2004+AC:2009		
		EN ISO 4032:2012 oder EN ISO 4034:2012			
4	Glass capsule	Glass Quartz Resin Hardener			

Table A2: Dimensions

Part	Description		M8	M10	M12	M16	M20	M24
1	Threaded rod	D _a L _a ≥ [mm]	M8 95	M10 100	M12 120	M16 140	M20 190	M24 235
2	Washer	s d [mm]	1,6 16	2,1 21	2,5 24	3,0 30	3,0 37	4,0 44
3	Hexagon nut	SW [mm]	13	17	19	24	30	36
4	Glass capsule	D _p L _p [mm]	9 80	11 80	13 95	17 95	22 175	24 210

Mungo Chemical Capsule Anchor MVA

Product description
Materials
Dimensions

Annex A 2

Specifications of intended use

Anchorage subject to:

- Static and quasi-static loads: all sizes.

Base materials:

- Reinforced or unreinforced normal weight concrete without fibers according to EN 206:2013.
- Strength classes C20/25 to C50/60 according to EN 206-1:2013.
- Non-cracked concrete.

Temperature Range:

- I: - 40 °C to +40 °C (max long term temperature +24 °C and max short term temperature +40 °C)
- II: - 40°C to +80°C (max long term temperature +50 °C and max short term temperature +80 °C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (zinc coated steel, stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel or high corrosion resistant steel).
- Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with FprEN 1992-4:2016 and TR 055.

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- Dry or wet concrete: all sizes.
- Hole drilling by hammer drilling.
- cleaning the drill hole:
removing possibly existing water in the drill hole completely and cleaning the drill hole by at least one blowing operation, by at least 1 x brushing / 1 x blowing / 1 x brushing operation by using the steel brush supplied by the manufacturer; before brushing cleaning the brush and checking whether the brush diameter according to Annex B 2, Table B3 is still sufficient. The steel brush shall produce natural resistance as it enters the anchor hole. If this is not the case a new brush or a brush with a larger diameter must be used.

Mungo Chemical Capsule Anchor MVA

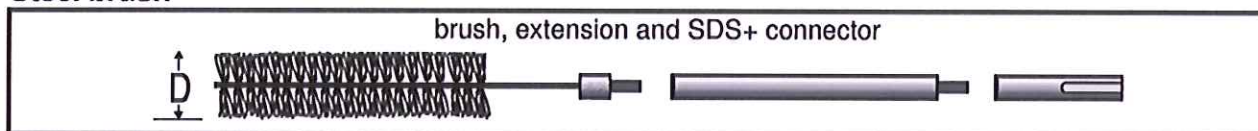
Intended Use
Specifications

Annex B 1

Table B1: Installation parameters

Anchor size			M8	M10	M12	M16	M20	M24
Nominal drill hole diameter	d_0	[mm]	10	12	14	18	25	28
Cutting diameter	$d_{cut} \leq$	[mm]	10,5	12,5	14,5	18,5	25,5	28,5
Depth of drill hole	h_0	[mm]	80	90	110	125	170	210
Effective anchorage depth	h_{ef}	[mm]	80	90	110	125	170	210
Diameter of clearance hole in the fixture	d_f	[mm]	9	12	14	18	22	26
Diameter of steel brush	D	[mm]	11	13	16	20	27	30
Maximum torque moment	T_{inst}	[Nm]	10	20	40	80	120	180

Steel brush



Installation procedure

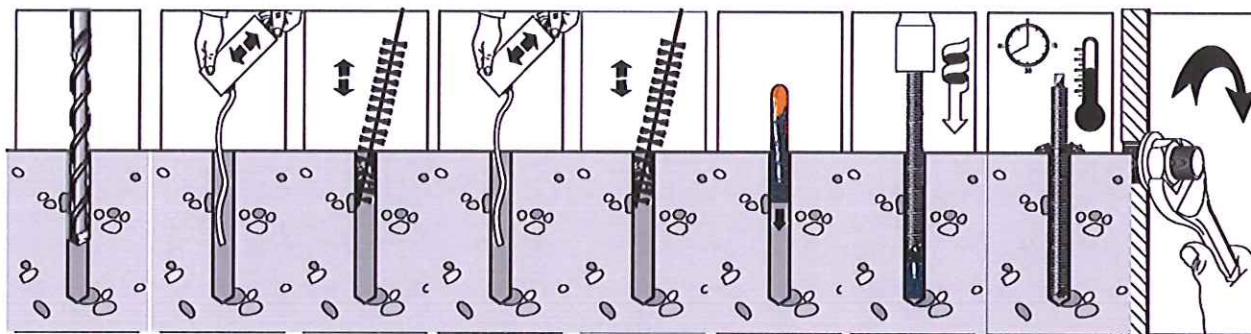


Table B2: Minimum member thickness, edge distance and spacing

Anchor size			M8	M10	M12	M16	M20	M24
Minimum member thickness	h_{min}	[mm]	110	120	140	160	220	260
Minimum edge distance	c_{min}	[mm]	40	45	55	65	85	105
Minimum spacing	s_{min}	[mm]	40	45	55	65	85	105

Table B3: Minimum curing time

Temperature in the concrete member	Minimum curing time in dry concrete	Minimum curing time in wet concrete
$\geq 0^\circ\text{C}$	5 hrs.	10 hrs.
$\geq +5^\circ\text{C}$	1 hr.	2 hrs.
$\geq +20^\circ\text{C}$	20 min.	40 min.
$\geq +30^\circ\text{C}$	10 min.	20 min.

Mungo Chemical Capsule Anchor MVA

Intended Use

Installations parameters, minimum thickness of concrete member, Minimum edge distance and spacing, Minimum curing time

Annex B 3

Metal parts made of zinc plated or hot dip galvanised steel

Table C1: Design method A, characteristic values for tension loads

Anchor size			M8	M10	M12	M16	M20	M24
Steel failure								
Characteristic resistance property class 5.8	$N_{Rk,S}$	[kN]	18	29	42	78	123	177
Characteristic resistance property class 8.8	$N_{Rk,S}$	[kN]	29	46	67	126	196	282
Combined pull-out and concrete failure								
Characteristic resistance in non-cracked concrete C20/25 to C50/60								
Temperature range I	$N^0_{Rk,p}$	[kN]	20	30	40	60	90	120
Temperature range II	$N^0_{Rk,p}$	[kN]	20	30	40	50	75	90
Factor for k_1	$k_{ucr,N}$	[-]	11,0					
Concrete cone failure								
Factor for k_1	$k_{ucr,N}$	[-]	11,0					
Characteristic edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}					
Characteristic spacing	$s_{cr,N}$	[mm]	3 h_{ef}					
Splitting ¹⁾								
Edge distance	$c_{cr,sp}$	[mm]	1,5 h_{ef}	1 h_{ef}				
Spacing	$s_{cr,sp}$	[mm]	3 h_{ef}	2 h_{ef}				
Installation factor	γ_{inst}	[-]	1,2					

¹⁾ For the proof against splitting failure, $N_{Rk,c}^0$ has to be replaced by $N_{Rk,p}^0$.

Table C2: Displacements under tension loads

Anchor size			M8	M10	M12	M16	M20	M24
Tension load	N	[kN]	8	12	16	20	30	38
Displacement	δ_{N0}	[mm]	0,1	0,2	0,2	0,2	0,5	0,4
	$\delta_{N\infty}$	[mm]	0,5					

Mungo Chemical Capsule Anchor MVA

Performance
Characteristic values for tension loads
Displacements

Annex C 1

Metal parts made of stainless steel 1.4401, 1.4404 or 1.4571

Table C3: Design method A, characteristic values for tension loads

Anchor size		M8	M10	M12	M16	M20	M24
Steel failure							
Characteristic resistance strength class A4-70	$N_{Rk,S}$ [kN]	26	40	59	110	172	247
Characteristic resistance strength class A4-80	$N_{Rk,S}$ [kN]	29	46	67	126	196	282
Combined pull-out and concrete failure							
Characteristic resistance in non-cracked concrete C20/25 to C50/60							
Temperature range I	$N^0_{Rk,p}$ [kN]	20	30	40	60	90	120
Temperature range II	$N^0_{Rk,p}$ [kN]	20	30	40	50	75	90
Factor for k_1	$k_{ucr,N}$ [-]	11,0					
Concrete cone failure							
Factor for k_1	$k_{ucr,N}$ [-]	11,0					
Characteristic edge distance	$c_{cr,N}$ [mm]	1,5 h_{ef}					
Characteristic spacing	$s_{cr,N}$ [mm]	3 h_{ef}					
Splitting¹⁾							
Edge distance	$c_{cr,sp}$ [mm]	1,5 h_{ef}	1 h_{ef}				
Spacing	$s_{cr,sp}$ [mm]	3 h_{ef}	2 h_{ef}				
Installation factor	γ_{inst} [-]	1,2					

¹⁾ For the proof against splitting failure, $N_{Rk,c}^0$ has to be replaced by $N_{Rk,p}^0$.

Table C4: Displacements under tension loads

Anchor size		M8	M10	M12	M16	M20	M24
Tension load	N [kN]	8	12	16	20	30	38
Displacement	δ_{N0} [mm]	0,1	0,2	0,2	0,2	0,5	0,4
	$\delta_{N\infty}$ [mm]	0,5					

Mungo Chemical Capsule Anchor MVA

Performance
Characteristic values for tension loads
Displacements

Annex C 2

Metal parts made of high corrosion resistant steel 1.4529 or 1.4565

Table C5: Design method A, characteristic values for tension loads

Anchor size		M8	M10	M12	M16	M20	M24
Steel failure							
Characteristic resistance strength class 70	$N_{Rk,S}$ [kN]	26	40	59	110	172	247
Combined pull-out and concrete failure							
Characteristic resistance in non-cracked concrete C20/25 to C50/60							
Temperature range I	$N^0_{Rk,p}$ [kN]	20	30	40	60	90	120
Temperature range II	$N^0_{Rk,p}$ [kN]	20	30	40	50	75	90
Factor for k_1	$k_{ucr,N}$ [-]	11,0					
Concrete cone failure							
Factor for k_1	$k_{ucr,N}$ [-]	11,0					
Characteristic edge distance	$c_{cr,N}$ [mm]	1,5 h_{ef}					
Characteristic spacing	$s_{cr,N}$ [mm]	3 h_{ef}					
Splitting¹⁾							
Edge distance	$c_{cr,sp}$ [mm]	1,5 h_{ef}	1 h_{ef}				
Spacing	$s_{cr,sp}$ [mm]	3 h_{ef}	2 h_{ef}				
Installation factor	γ_{inst} [-]	1,2					

¹⁾ For the proof against splitting failure, $N_{Rk,c}^0$ has to be replaced by $N_{Rk,p}^0$.

Table C6: Displacements under tension loads

Anchor size		M8	M10	M12	M16	M20	M24
Tension load	N [kN]	8	12	16	20	30	38
Displacement	δ_{N0} [mm]	0,1	0,2	0,2	0,2	0,5	0,4
	$\delta_{N\infty}$ [mm]	0,5					

Mungo Chemical Capsule Anchor MVA

Performance
Characteristic values for tension loads
Displacements

Annex C 3

Metal parts made of zinc plated or hot dip galvanised steel

Table C7: Design method A, characteristic values for shear loads

Anchor size		M8	M10	M12	M16	M20	M24
Steel failure without lever arm							
Characteristic resistance property class 5.8	$V^0_{Rk,S}$ [kN]	9	14	21	39	61	88
Characteristic resistance property class 8.8	$V^0_{Rk,S}$ [kN]	15	23	33	63	98	141
Ductility factor	k_7 [-]	0,8					
Steel failure with lever arm							
Characteristic bending moment property class 5.8	$M^0_{Rk,S}$ [Nm]	19	37	65	166	325	561
Characteristic bending moment property class 8.8	$M^0_{Rk,S}$ [Nm]	30	60	105	266	519	898
Pry out failure							
Factor	k_8 [-]	2,0					
Installation factor	γ_{inst} [-]	1,0					
Concrete edge failure							
Effective length of anchor	ℓ_f [mm]	80	90	110	125	170	210
Outside diameter of anchor	d_{nom} [mm]	10	12	14	18	25	28
Installation factor	γ_{inst} [-]	1,0					

Table C8: Displacements under shear loads

Anchor size		M8	M10	M12	M16	M20	M24
Shear load	V [kN]	5	8	12	22	35	50
Displacement	δ_{V0} [mm]	2	3	3	4	5	5
	$\delta_{V\infty}$ [mm]	4	5	5	6	7	7

Mungo Chemical Capsule Anchor MVA

Performance
Characteristic values for shear loads
Displacements

Annex C 4

Metal parts made of stainless steel 1.4401, 1.4404 or 1.4571

Table C9: Design method A, characteristic values for shear loads

Anchor size		M8	M10	M12	M16	M20	M24
Steel failure without lever arm							
Characteristic resistance strength class A4-70	$V^0_{Rk,S}$ [kN]	13	20	29	55	86	124
Characteristic resistance strength class A4-80	$V^0_{Rk,S}$ [kN]	15	23	33	62	98	141
Ductility factor	k_7 [-]	0,8					
Steel failure with lever arm							
Characteristic bending moment strength class A4-70	$M^0_{Rk,S}$ [Nm]	26	52	92	233	454	785
Characteristic bending moment strength class A4-80	$M^0_{Rk,S}$ [Nm]	30	60	105	266	519	898
Pry out failure							
Factor	k_8 [-]	2,0					
Installation factor	γ_{inst} [-]	1,0					
Concrete edge failure							
Effective length of anchor	ℓ_f [mm]	80	90	110	125	170	210
Outside diameter of anchor	d_{nom} [mm]	10	12	14	18	25	28
Installation factor	γ_{inst} [-]	1,0					

Table C10: Displacements under shear loads

Anchor size		M8	M10	M12	M16	M20	M24
Shear load	V [kN]	5	8	12	22	35	50
Displacement	δ_{V0} [mm]	2	3	3	4	5	5
	$\delta_{V\infty}$ [mm]	4	5	5	6	7	7

Mungo Chemical Capsule Anchor MVA

Performance
Characteristic values for shear loads
Displacements

Annex C 5

Metal parts made of high corrosion resistant steel 1.4529 or 1.4565

Table C11: Design method A, characteristic values for shear loads

Anchor size		M8	M10	M12	M16	M20	M24
Steel failure without lever arm							
Characteristic resistance strength class 70	$V^0_{Rk,S}$ [kN]	13	20	29	55	86	124
Ductility factor	k_7 [-]	0,8					
Steel failure with lever arm							
Characteristic bending moment strength class 70	$M^0_{Rk,S}$ [Nm]	26	52	92	233	454	785
Pry out failure							
Factor	k_8 [-]	2,0					
Installation factor	γ_{inst} [-]	1,0					
Concrete edge failure							
Effective length of anchor	ℓ_t [mm]	80	90	110	125	170	210
Outside diameter of anchor	d_{nom} [mm]	10	12	14	18	25	28
Installation factor	γ_{inst} [-]	1,0					

Table C12: Displacements under shear loads

Anchor size		M8	M10	M12	M16	M20	M24
Shear load	V [kN]	5	8	12	22	35	50
Displacement	δ_{V0} [mm]	2	3	3	4	5	5
	$\delta_{V\infty}$ [mm]	4	5	5	6	7	7

Mungo Chemical Capsule Anchor MVA

Performance

Characteristic values for shear loads
Displacements

Annex C 6